

LAST DEVELOPMENTS FROM NTNU / SINTEF

Dirk van Oosterhout

Content - Last developments from NTNU / SINTEF

- 1. Soft ground TBM performance and wear
- 2. Assessing the abrasivity characteristics of the central Dublin fluvioglacial gravels - a laboratory study
- 3. Novock project Pre-treatment of rock
- 4. Further development RIAT



Soft ground TBM performance and wear

- Joint research project between Hyundai Engineering and NTNU
- Main activities
 - Collection of TBM data and geotechnical data
 - Statistical analyses on the dataset
- Created generic models to predict advance rate based on TBM parameters and geotechnical parameters



Assessing the abrasivity characteristics of the central Dublin fluvio-glacial gravels

- University College Dublin
- Metro tunnel under Dublin in coursed grained soil
- XRD, DTA, LCPC, CERCHAR, SAT[™], SGAT, Sievers' J-miniature drill test, PSD, particle shape, point load test
- Identify the main challenges related to wear and tunnelling through course grained soil



0 100 200 mm

O'Connor et al. 2020

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• Paper under review

Novock project - Pre-treatment of rock

- SINTEF NTNU Department of Physics
- Use high frequency alternating voltage to reduce the strength properties of the rock
 - Drillability test
 - Microscopy

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• Weakening mineral bindings between quartz grains and neighboring grains







Rolling Indentation Abrasion Test (RIAT)

- Test miniature disc cutters for measurements of indentation and abrasion
- Rolling movement and vertical thrust equivalent operational parameters
- Disc cutter steel
- Rock specimen with intact mineral bindings and texture
- Results from initial testing are published in:

Macias, F.J., Dahl, F.E. and Bruland, A. (2016). New rock abrasivity test method for tool life assessments on hard rock tunnel boring: The Rolling Indentation Abrasion Test (RIAT). Rock Mechanics and Rock Engineering, Vol. 49, no. 5 (2016), pp 1679-1693.



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Further development RIAT

≻A reason to invest in RIAT!



Further development RIAT

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• New RIAT apparatus

• New functionality for research purposes



Further development RIAT – New functionality/plans for research

- Effect of water/lubricants/additives on the wear of the cutters
- Effect of rotation speed (RPM test) on indentation and wear under laboratory conditions
- Effect of lab thrust force (Penetration test) on indentation and wear under laboratory conditions
- Relationship between wear of TBM cutters and wear of miniature disk cutters for different rocks
- Relationship between the indentation by TBM cutters and indentation of miniature disk cutters for different rocks
- Effect of rock surface smoothness on abrasion and wear
- Effect of changes in steel quality on the wear of the cutters
- Effect of temperature of disc cutters

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- Test of samples with smaller core diameter (50 60 mm split in half and combined) compared to 100 mm core samples so far used.
- Test on the effect of rock mass pre-treated by plasma shock or alternating high frequency voltage
- Effect of peak loads due to fractures on wear and indentation
- Measurements of sliding abrasion by use of steel and tungsten carbide test pieces instead of miniature disc cutters
- Abrasion and indentation on rock with a confining pressure (sample in pressure cell)
- Double track tracks by use of 4 6 adjacent miniature disc cutters.

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We see a bright future for RIAT

Invite industry for cooperation on research with RIAT related to your own activities



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